

16E Tuas Avenue 1, #05-61, JTC Space@Tuas Singapore 639537. Tel: +65 6397 5001

TECHNICAL DATA SHEET

NYCOLON A6L-11

POLYAMIDE 11 RESIN COMPOUND SUITABLE FOR WIRE CABLE AND SPECIAL TUBING APPLICATION

APR 2024 PROVISIONAL: REV. 02

PHYSICAL CHARA	CTERISTICS		UNIT	TYPICAL VALUE	TEST METHODS
Density			g/cm³	1.04	ISO 1183
Melting Temperature			°C	181	ISO 11357
Melt Flow Index 2.16kg / 235 °C		g/10min	8	ISO 1133	
Water absorption 23°C, saturated 23°C/50% UR	*		%	1.4 0.7	ISO 62
MECHAICAL CHARACTERISTICS		UNIT	TYPICAL VALUE	TEST METHODS	
Stress at Yield			MPa	41	ISO 527-1/2
Strain at Yield			%	5	ISO 527-1/2
Strain at Break		A	%	>200	ISO 527-1/2
Tensile Modulus			MPa	1200	ISO 527-1/2
Charpy Notched Impact Strength	+ 23 °C '- 30 °C		kJ/m²	10 12	ISO 179/1 eA
Charpy Impact Strength	+ 23 °C '- 30 °C		kJ/m²	No breaks No breaks	ISO 179/1 eU
OTHER CHARACTERISTICS		UNIT	TYPICAL VALUE	TEST METHODS	
Flammability UL94			1.6 mm	НВ	EC60695
			3.2 mm		

STORAGE AND SHELF LIFE

Nycolon A6L-12 UV M Black normally has 12 month shelf life from the date of manufacture. However, the following precautions should be observed.

- Packaging should remain sealed
- Avoid storage outside and in direct sunlight
- Use within 8 hours of opening packaging

Synergychem PTE LTD accepts no liability of any kind in case the above mentioned conditions are not fulfilled.

TRANSPORT

Not regulated for the transportation.



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PACKAGING

Product is available in 25kg moisture resistance bag on pallet. Different packages are available on customer request. Product is stable if maintained in the original sealed bag and under ordinary storage conditions. Normal precautions to a good industrial hygiene and safe working place are, generally, sufficient in handling the preparation, however all operators are kindly requested to handle, use and dispose all wastes of the preparation in accordance with the information reported on SDS.